

**ABSTRACT**

NiO thin films have been synthesized by using chemical bath deposition method at various deposition times. The deposited films are further characterized for structural, morphological, optical and electrical properties by XRD, SEM, UV-Visible and two probe techniques respectively. The structural analysis carried out by XRD, shows polycrystalline nature of films with cubic crystal structure. The SEM images shows surface has porous structure with honeycomb like pores. Optical band gap NiO thin film founds to be 3.1 eV. The electrical resistivity of NiO thin films is of the order of  $10^5 \Omega\text{-cm}$ .

**KEYWORDS:** NiO thin films, Chemical bath deposition.

**INTRODUCTION**

In recent years, nanoscience and nanotechnology plays significant role in various applications microelectronics, communications, optoelectronics, integrated optics and photovoltaic devices [1]. Thin film science is one most considerable fact of nanotechnology. Many transition metal oxide films were studied for various devices [2]. NiO is one of the transition metal oxides having wide band gap energy in the range 3.6 to 4.0 eV. It is a promising candidate with p-type conductivity [3]. The electrical resistivity of undoped stoichiometric NiO thin films is of the order of  $10^{13} \Omega\text{-cm}$  at room temperature [4]. It is noticed that resistivity can be lowered by doping of monovalent ions. Lithium doped NiO thin film has shown decrease in resistivity up to  $10^2 \Omega\text{-cm}$  [5]. The deposition techniques used to synthesis also affects the resistivity. Jang et al. [6] have prepared the lithium doped NiO thin films by using RF magnetron sputtering by varying lithium concentration in the films resulting into decrease in electrical resistivity. Moghe et al. [7] have reported effect of Cu doping on NiO thin films. The decrease in activation energy and optical band has been observed. NiO has been considered as a promising material with possible applications in different fields, such as solar cells, chemical sensor, electrochromic display devices, smart windows, lasers, luminescent materials, Li ion batteries, and fuel cells [5, 8-9]. Recently NiO thin films are considered as electrode for electrochemical supercapacitor [10-11].

There are several methods for the synthesis of NiO thin films including physical as well as chemical deposition methods. The physical methods used are DC reactive magnetron sputtering [12] and RF sputtering [13] while chemical methods used to deposit NiO thin films are chemical vapor deposition [14], chemical bath deposition [15], sol gel [10], electrodeposition [16], and spray pyrolysis [17]. Among these methods chemical bath deposition technique is a comparatively low-cost, simple thin film synthesis process that is able to produce stoichiometrically accurate crystalline phases. It is a mainly cost effective and convenient technique, which is highly reproducible. The another advantage of this technique is films can be deposited on substrates by dipping them into solution baths containing metal salts without applying any external field [18].

In the present work, we have synthesized NiO thin films using nickel chloride hexahydrate by varying deposition time 45 to 90 min at constant bath temperature of 70°C. Thermal annealing treatment has been given for 2 hours for all films. Effect of deposition time on structural, morphological, optical and electrical properties has been studied.

## EXPERIMENTAL

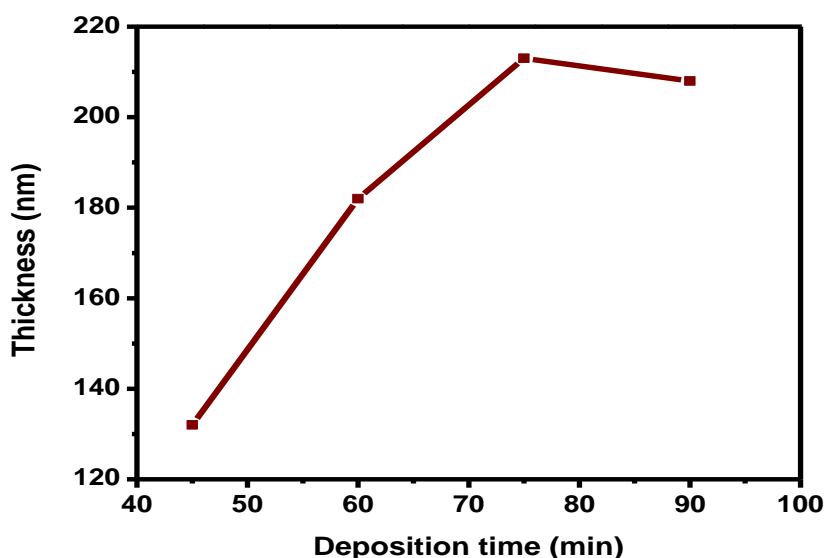
The NiO thin films are prepared by a low cost, simple chemical bath deposition technique on thoroughly cleaned glass substrates. The glass substrates provided by blue star of dimension 7.5cm×2.5cm×0.135cm are used. High purity nickel chloride hexahydrate is used as source of Ni. A precursor solution is prepared by using 80 ml of 1M NiCl<sub>2</sub>.6H<sub>2</sub>O, 60ml of 0.1M K<sub>2</sub>S<sub>2</sub>O<sub>8</sub>, and 20 ml of aqueous ammonia (25-28%) in 200 ml beaker. The substrates were kept vertically in the deposition bath with constant stirring at 70°C. The deposited films are extracted from deposition bath after 45, 60, 75 and 90 minutes. Then washed with de-ionized water in order to remove loosely bounded particles and further annealed at 300 °C in air for 120 min.

The thicknesses of NiO thin films are determined by well-known weight difference method by using sensitive microbalance. Structural properties are studied by X-ray diffractometer having CuK $\alpha$  radiations with wavelength 1.5406Å. The scanning electron microscopy gives information about surface morphology of NiO thin films. Optical study used to find out band gap of material. The electrical resistivity of the films was studied using a DC two point probe method.

## RESULTS AND DISCUSSION

### Thickness Measurement

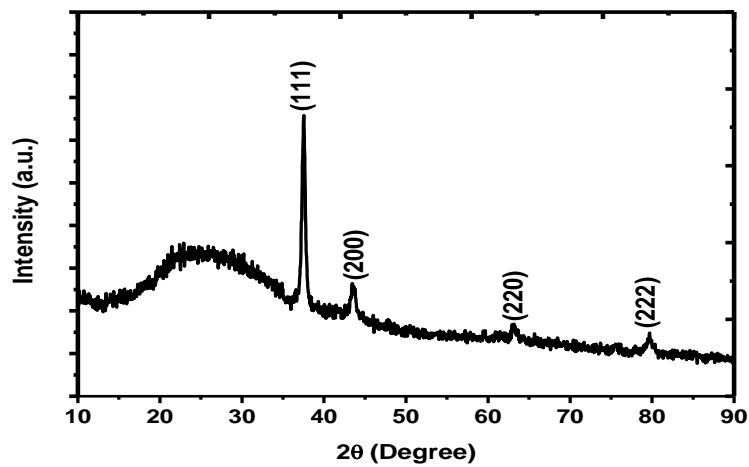
The as-deposited NiO films are annealed at 300 °C in air for 120 min. Film thickness is measured by weight difference method by considering bulk density of NiO material. Variation of film thickness with deposition time is shown in Fig. 1. The maximum thickness of 215 nm is observed for film deposited at 75 minutes. Film thickness increases with increase in deposition time and saturates after 75 min. The irregular variation in growth rate can be attributed to the development of tensile stress that tends to cause delamination when film becomes thick [19].



*Fig. 1 Variation of film thickness with deposition time of chemically deposited NiO thin films*

### STRUCTURAL ANALYSIS

In order to study the crystalline phase the chemically deposited NiO thin films XRD pattern are recorded in the 2 $\theta$  range 10 to 90°. Fig. 2 shows the XRD pattern of NiO thin film deposited for 75 min. The pattern shows polycrystalline nature of film. The peaks observed at 37.5°, 43.5°, 62.9° and 79.4 corresponding to (111), (200), (220) and (222) planes respectively. By matching this peak values with the JCPDS data 47-1049 cubic NiO phase confirmed. The maximum peak intensity is observed at 37.5° showing preferential orientation of NiO film in (111) direction. The observed 'd' values are well match with standard 'd' values for all peaks.



*Fig. 2 The XRD pattern of chemically deposited NiO thin film with deposition time 75 min*

The lattice constant is calculated for cubic NiO thin films by using relation

$$d^2 = \frac{a^2}{(h^2+k^2+l^2)} \quad (1)$$

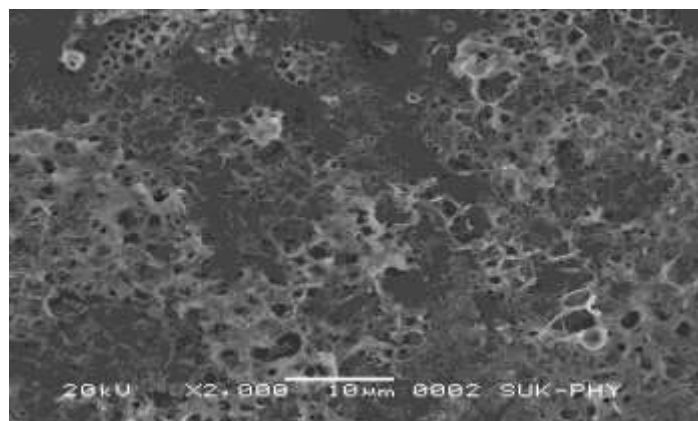
Where d is the interplanar spacing, a is lattice parameter and h,k,l are the miller indices. The average lattice parameter is found to be a=b=c= 4.16Å. The average value of crystalline size (D) for plane (111) is calculated by using Scherer's formula

$$D = \frac{k\lambda}{\beta \cos\theta} \quad (2)$$

Where k is constant, λ is wavelength of incident radiations, β is full width at half maximum and θ is Bragg's diffraction angle. The estimated crystalline size is about 14 nm. This crystalline size is smaller than 17.68 - 20.24nm reported by Sharma et al. [17].

### **SURFACE MORPHOLOGY**

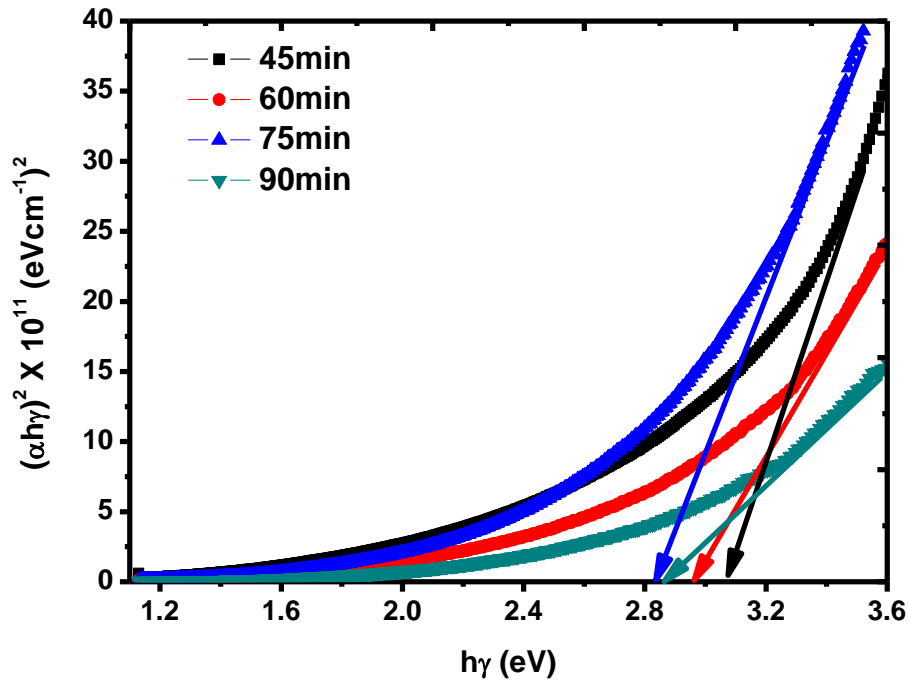
NiO thin films deposited for 75 min are studied by scanning electron microscopy. Fig.3 shows SEM image of NiO thin film at 2000× magnification. It observed that the surface is covered with inhomogeneous, randomly oriented honeycomb like pores. No cracks are observed on the film surface. The average diameter of pores was observed to be less than 1µm. The image shows there is interconnected flake like structure with large space in between them. The similar flakes of NiO are also observed by Inamdar et al.[15]. Such type of morphology suggest NiO film may be applicable for supercapacitor and gas sensing applications [20]



*Fig. 3 The SEM images of NiO thin film having magnifications 2000×.*

**OPTICAL PROPERTIES**

Optical measurements are used to determine the band gap of NiO films. Optical absorption spectrum of NiO thin film in the wavelength range 300–1100nm has been recorded using UV-Visible spectrophotometer. Fig. 4 Plot of  $(\alpha h\nu)^2$  versus photon energy ( $h\nu$ ) for NiO thin films with various deposition times.



*Fig. 4 Plot of  $(\alpha h\nu)^2$  versus photon energy ( $h\nu$ ) for NiO thin films with various deposition times*

The band gap energy are obtained from the following relation [21],

$$\alpha h\nu = A(h\nu - E_g)^n \tag{3}$$

where A is a constant,  $\alpha$  is the absorption coefficient,  $h\nu$  is the photon energy,  $E_g$  is the band gap energy of material and  $n = \frac{1}{2}$  for direct allowed transition. The estimated optical band gap decreases from 3.10 to 2.83eV with increase in deposition time. Obtained band gap energies, are in good agreement with the reported values [1]. The band gap reported in present study is smaller than 4.0 eV observed for Bulk crystalline NiO. The decrease band gap with increase in film thickness may be due to the change in crystallinity of film [22]. The increase in thickness leads to the incorporation of more oxygen atoms in the film. The entry of more oxygen atoms creates extra energy levels in the NiO band gap close to the valence band edge, with a successive reduction of the energy associated with indirect transitions [23].

**ELECTRICAL PROPERTIES**

DC electrical resistivity of chemically deposited NiO with various film thicknesses are studied with two point probe method. Silver paste is applied for good ohmic contact. The resistivity of films can be measured as a function of inverse of temperature and plotted in Fig.5. It was observed that the resistivity of all films decreases as temperature increases indicating that semiconductor behavior NiO. The resistivity of film decreases as film thickness increases. At lower film thickness more number of defects acts as scattering centre which forms trapping state reduces free carriers available for conduction [24].

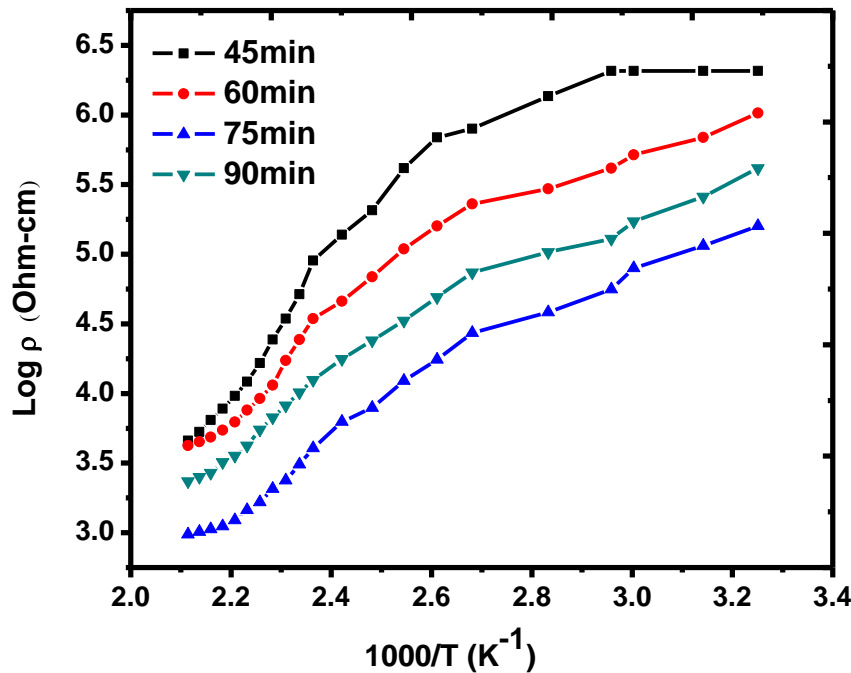


Fig. 5 Electrical resistivity as a function of inverse of temperature of NiO thin film at various deposition times.

The electrical resistivity of NiO thin films at room temperature is observed to be in the range of  $10^5 - 10^6 \Omega\text{-cm}$ . Activation energy ( $E_a$ ) was calculated by using the equation

$$\rho = \rho_0 \exp\left(\frac{E_a}{kT}\right) \quad (4)$$

Where,  $\rho$  is the resistivity at temperature  $T$ ,  $\rho_0$  a constant,  $k$  the Boltzmann constant,  $T$  the absolute temperature and  $E_a$  is the activation energy. The activation energy values at room temperature increases from 0.11eV to 0.23eV as deposition time increases from 45 to 90 min.

## CONCLUSIONS

NiO thin films are successfully synthesized by chemical bath deposition method at various deposition times. XRD data gives formation of cubic NiO phase with lattice parameter  $4.16 \text{ \AA}$ . Surface morphology has honeycomb like porous structure with pore size less than  $1 \mu\text{m}$ . Optical study gives direct band gap for NiO thin film is 3.1eV. Electrical resistivity decreases with increase in temperature predicts NiO thin film behaves as semiconductor. Average electrical resistivity found of the order of  $10^5 \Omega\text{-cm}$ . These porous NiO thin films may be applicable for supercapacitor.

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